

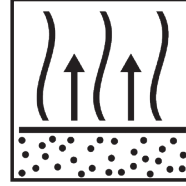




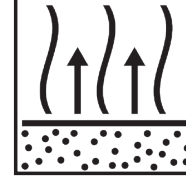
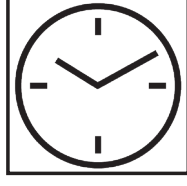


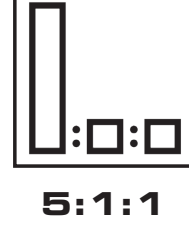
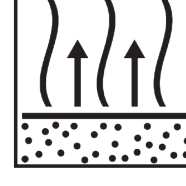
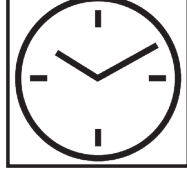



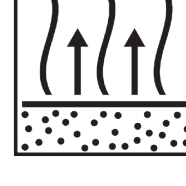
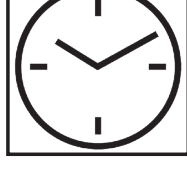


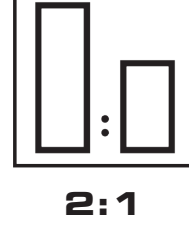
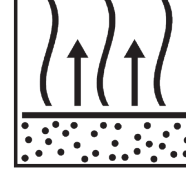
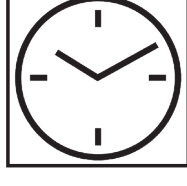


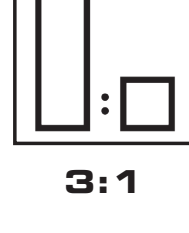
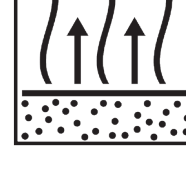
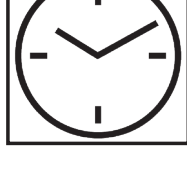


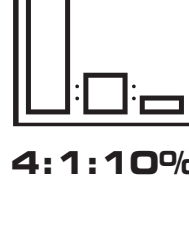
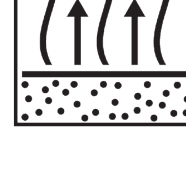
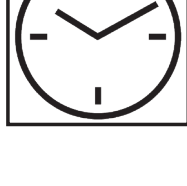



LOW VOC SYSTEM GUIDE



MIX BY VOLUME		APPLICATION		DRY TIME		GUN SETUP	
UNDERCOAT							
	9305	 4:1:1	9307 DTM Primer Activator 9710 Zero VOC Reducer	 Apply in single wet coats, allowing 5 - 10 minute flash at 75°F/23°C between coats.	 Dry to Sand: 1 Hour at 75°F/23°C Infrared Short Wave: 15 Minutes full power @ 36"	 HVLP GRAVITY 1.4 - 1.6 mm 1.0 - 1.5 (Bar) 6 - 8 (PSI) *At the cap HIGH EFFICIENCY 1.4 - 1.6 mm 1.0 - 1.5 (Bar) 17 - 19 (PSI) At Gauge	
	9739	 3:1:1	9731, 9732 or 9733 Hardener 9710 Zero VOC Reducer	 Apply 1 single medium wet coat. Allow 15 - 20 minutes flash prior to topcoating with solvent basecoat. 30 minutes when topcoating with waterbase coat.	 Dry to Sand: 30 - 40 Minutes at 77°F/25°C Dry to Topcoat: 20 - 30 Minutes at 77°F/25°C	 HVLP GRAVITY 1.3 - 1.4 mm 1.0 - 1.5 (Bar) 6 - 8 (PSI) *At the cap HIGH EFFICIENCY 1.3 - 1.4 mm 1.0 - 1.5 (Bar) 17 - 19 (PSI) At Gauge	
	9741	 5:1:1	9731, 9732 or 9733 Hardener 9710 Zero VOC Reducer	 Shake or stir product before use. Be sure that primer is thoroughly mixed. Apply 1-3 single coats depending on desired film build. Allow 5-10 flash off between coats.	 Dry to Sand: 1 Hour at 75°F/23°C Infrared Short Wave: 15 Minutes full power @ 36"	 HVLP GRAVITY 1.4 - 1.6 mm 1.0 - 1.5 (Bar) 6 - 8 (PSI) *At the cap HIGH EFFICIENCY 1.4 - 1.6 mm 1.0 - 1.5 (Bar) 17 - 19 (PSI) At Gauge	
	9742	 RFU	Ready for use.	 Apply in light coats until build is desired or 2 - 3 wet coats. No flash time between coats.	 Dry to Sand: 2-3 Minutes Cure - Surface is cool.	 HVLP GRAVITY 1.4 - 1.6 mm 1.0 - 1.5 (Bar) 6 - 8 (PSI) *At the cap HIGH EFFICIENCY 1.4 - 1.6 mm 1.0 - 1.5 (Bar) 17 - 19 (PSI) At Gauge	
CLEARCOAT							
	9702	 2:1	9730, 9731, 9732 or 9733 Hardener	 Apply 2 single wet coats with 10 minute flash off between coats. Recoatability: Can be recoated after 24 hours.	 Dry to Light Polish: 6 - 8 Hours at 77°F/25°C Infrared Short Wave: 15 - 20 Minutes full power @ 36"	 HVLP GRAVITY 1.3 - 1.4 mm 2.0 - 2.5 (Bar) 8 - 10 (PSI) *At the cap HIGH EFFICIENCY 1.3 - 1.4 mm 2.0 - 2.5 (Bar) 27 - 32 (PSI) At Gauge	
	9703	 3:1	9730, 9731, 9732 or 9733 Hardener	 Apply 2 single wet coats with 10 minute flash off between coats. Recoatability: Can be recoated after 24 hours.	 Dry to Light Polish: 4 - 6 Hours at 77°F/25°C Infrared Short Wave: 15 - 20 Minutes full power @ 36"	 HVLP GRAVITY 1.3 - 1.4 mm 2.0 - 2.5 (Bar) 8 - 10 (PSI) *At the cap HIGH EFFICIENCY 1.3 - 1.4 mm 2.0 - 2.5 (Bar) 27 - 32 (PSI) At Gauge	
	9704	 4:1:10%	9351 or 9352 MS Hardener 9710 Zero VOC Reducer	 Apply one medium to full wet coat of clear and allow 1 - 3 minutes flash or until surface is hand slick. Apply a second coat of clear. Do not apply more clear after 1 hour.	 Dry to Light Polish: 1 Hour at 77°F/25°C Force Dry: Do not bake.	 HVLP GRAVITY 1.3 - 1.4 mm 2.0 - 2.5 (Bar) 8 - 10 (PSI) *At the cap HIGH EFFICIENCY 1.3 - 1.4 mm 2.0 - 2.5 (Bar) 27 - 32 (PSI) At Gauge	

REDUCERS

9710 Zero VOC Reducer
50 - 68°F / 10 - 20°C

HARDENERS

LOW VOC HARDENERS

9730 Ultra Fast
59 - 72°F / 15° - 22°C

9731 Fast
59 - 77°F / 15° - 25°C

9732 Medium
72 - 90°F / 22° - 32°C

9733 Slow
90°F+ / 32°C+

HS HARDENERS

9351 Fast
63 - 85°F / 17 - 29°C

9352 Medium
80 - 88°F / 27 - 31°C

DTM HARDENER

9307 Slow
73°F + / 23°C +